| ## | word-initial position |
|---|---|
| # | compound boundary (? punctuation/non-verbal ?) |
| $ | word-internal segment |
| : | length mark or attached to special symbols |
| ~ | nasalization |

| + | at end of word indicates function word |
|---|---|
| - | in front of symbol: added (in relation to canonical transcription) |
| - | following symbol: removed (in relation to canonical transcription) |
| | i.e.: X-Y    Y produced in stead of X (e.g. assimilation) |
| % | unsure mark (after sound); difficult to identify |

sounds:

| -h | burst, VOT, aspiration, inserted glottal fricative |
|---|---|
| -q | creaky voice |
| -~ | nasalization |

| ' | primary stress |
|---|---|
| " | secondary stress |

| C | ç |
|---|---|
| 2 | ø |
| 6 | ɐ (also in combination with other vowels as one sound, e.g. ɐ̯ ) |
| 9 | œ |
| Q | glottal stop |
| pf... | two sounds |

| ; | punctuation (? technical break ?) |
|---|---|
| , | punctuation |
| ? | punctuation |
| . | punctuation |
| ! | punctuation |

| c: | sentence start |
|---|---|
| g: | other noise |
| h: | breathing and accompanying pause |
| l: | laughing |
| n: | neologism/non-word |
| p: | pause |
| q: | coughing |
| r: | throat clearing |
| s: | click/lip-smacking |
| v: | prefixed to hesitational particles |

w:      swallowing
z:      hesitational lengthening
:k      click-sound / external noise
/+      false start
=/+     false start
=/-     ??
_       (underline) edge of intraword interruption
"       (two single quotes) focuses word
-MA     'obsolete mark'


Example:
orthographic:   <irgendwo>
canonical:      [ˈʔɪɐ̯gəntˌvoː]
realized:       [ˈɪɐ̯gŋˌkvoː]
transcribed:    Q-  -q  'I6  g  @-  n-N  t-k  #v  "o:
explanation:    Q-    glottal stop missing
                -q    next sound is glottalized
                'I6   'diphthong' [ɪɐ̯] with primary stress
                g     original [g]
                @-    Schwa is deleted
                n-N   [n] becomes a [ŋ]
                t-k   [t] becomes a [k]
                #v    compound break with a [v]
                "o:   long [o] with secondary stress (stress mark is on the vowel, not the
                      syllable)

Kiel to Disk-code:

Lexicon:
ignore:
 "  '  #  :  ~  +  Q


replace:
C -> x
2 -> |
6 -> @r
9 -> /
pf -> +
ts -> =
tS -> J
dZ -> _


Text:
ignore:
  "  '  #  :  ;   ,  ~  +  h:  v:  n:  p:  l:  q:  r:  s:  w:  g:  :k  z:  q:  Q

replace:
? -> .